

# Product Specification

CUSTOMER: \_\_\_\_\_

DESCRIPTION: \_\_\_\_\_

**PLC Transformer**

MNC P/N: \_\_\_\_\_

T0874CE

REVISION: \_\_\_\_\_

A0

CUSTOMER P/N: \_\_\_\_\_

ISSUED DATE: \_\_\_\_\_

2020-03-10

PHOTO OF  
PRODUCT: \_\_\_\_\_

WEIGHT: \_\_\_\_\_

PREPARED BY	CHECKED BY	APPROVED BY
Jingjing Fu	SC Wang	Lion Li

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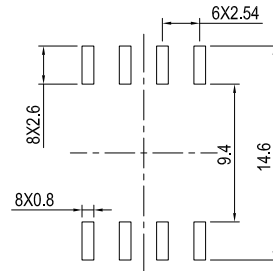
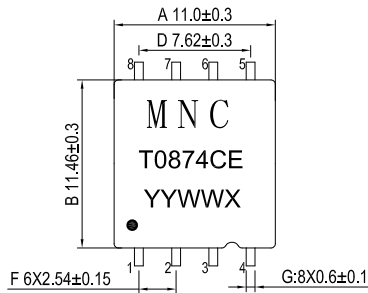
## CHANGE RECORD

REV.	DESCRIPTION (Content or Reason For Change)	DATE	REVISER
A0	Initial release	2020-03-10	Jingjing Fu

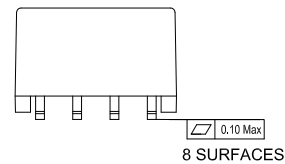
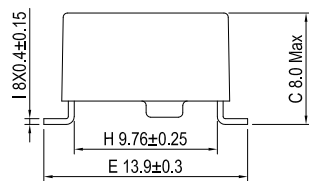
- DESIGN FOR PLC(POWER LINE COMMUNICATION) APPLICATION .
- ROHS COMPLIANT.
- FUNCTIONAL INSULATION.
- OPERATING TEMPERATURE RANGE: -40 °C TO +85 °C.

Electrical Specifications @25°C								
Part Number	Turns Ratio (100KHz,1V)	OCL (100KHz,0.1V)	LL (100KHz,0.1V)	Cww (100KHz,0.1V)	DCR	Insertion loss @2-80MHz	Return loss @2-80MHz	Hi-Pot
T0874CE	8-1:2-7:3-6:4-5	8-1,2-7,3-6,4-5	8-1 (tie2-7,3-6,4-5)	1-2 (tie7+3,6+4)	8-1,2-7,3-6,4-5	8-1 To 2-7,3-6,4-5	8-1 To 2-7,3-6,4-5	Pri TO Sec
	1:1:1:1±2%	300uH Min	0.6uH Max	25pF Max	0.5Ω Max	-1.4dB Max	-15dB Min	1500VAC 1.0mA,60S

## MECHANICAL DIMENSIONS(unit:mm)

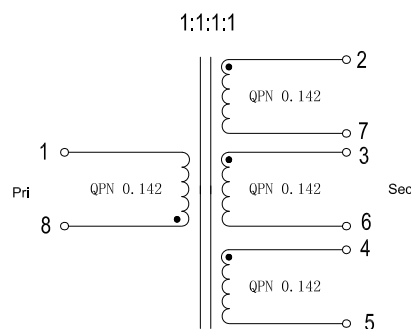


## SUGGESTED PAD LAYOUT



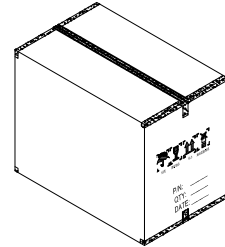
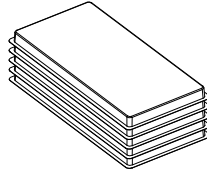
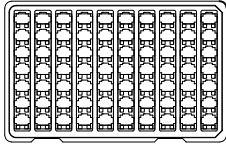
● Unless otherwise specified all tolerances are:±0.25 mm

## SCHEMATICS



**PACKING:**

Tray:

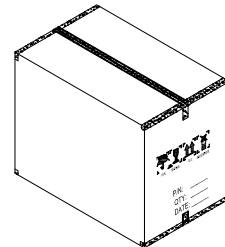
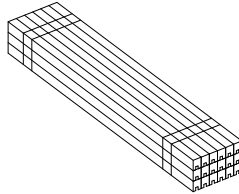
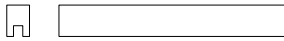


Q'ty

\_\_\_\_\_ PCS Per Tray

\_\_\_\_\_ PCS Per Carton

Tube:

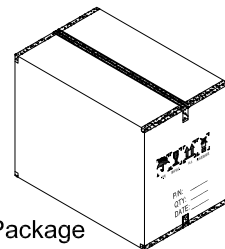
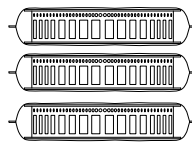
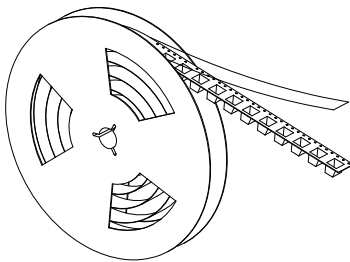


Q'ty

\_\_\_\_\_ PCS Per Tube

\_\_\_\_\_ PCS Per Carton

Reel:



Vacuumize Package

Q'ty

400 PCS Per Reel

2800 PCS Per Carton

**MOISTURE SENSITIVE LEVEL:**

1. Level:1
- 2.Shelf Life:Unlimited
- 3.Storage Condition:≤30°C/85% RH

## RECOMMENDED SOLDERING PROFILE:

### 1. Reflow soldering profile(According to IPC/JEDEC J-STD-020C)

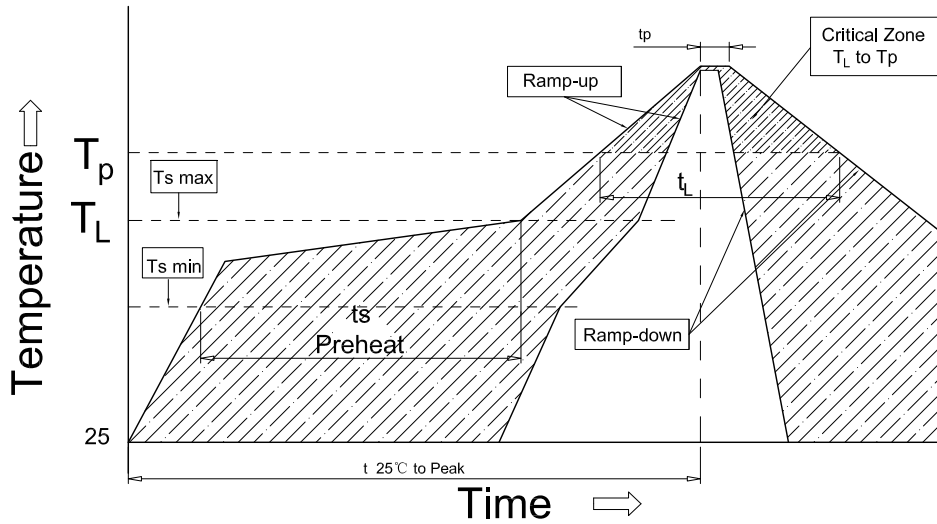


Table 1-1 Classification Reflow Profiles

Profile Feature	Sn-Pb Eutectic Assembly	Pb-Free Assembly
Average Ramp-Up Rate (T <sub>smax</sub> to T <sub>p</sub> )	3°C/second max	3°C/second max
Preheat		
-Temperature Min (T <sub>smin</sub> )	100°C	150°C
-Temperature Max (T <sub>smax</sub> )	150°C	200°C
-Time (t <sub>smin</sub> to t <sub>smax</sub> )	60-120 seconds	60-180 seconds
Time maintained above:	183°C	217°C
-Temperature (T <sub>l</sub> )	60-150 seconds	60-150 seconds
-Time (t <sub>l</sub> )		
Peak/Classification Temperature(T <sub>p</sub> )	See IPC/JEDEC J-STD-020Table 4-1	See IPC/JEDEC J-STD-020Table 4-2
Time within 5°C of actual Peak Temperature(tp)	10-30 seconds	20-40 seconds
Ramp-Down Rate	6°C/second max	6°C/second max
Time 25°C to Peak Temperature	6 minutes max	8 minutes max

Note1:All temperatures refer to topside of the package, measured on the package body surface

- Suggested soldering process:Reflow soldering  
Solder Paste: Sn96.5Ag3.0Cu0.5  
Silkscreen thickness:0.15mm Min.

### 2. Wave soldering profile

